### **THE WHOLE PROCESS**



Raw materials

#### **Manufacturing**



We are happy to inform you!

**Networking** 

### **Product tests**



# **IVT-THAT'S QUALITY**

- ✓ Made in Germany
- ✓ High-quality materials
- ✓ Lead-free fitting materials
- ✓ State-of-the-art measuring equipment
- ✓ Process data monitoring
- ✓ Traceability till the minute
- ✓ Cooperation with external laboratories
- ✓ Direct exchange with processor
- ✓ Quality management according to DIN ISO

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# **QUALITY MADE BY IVT**

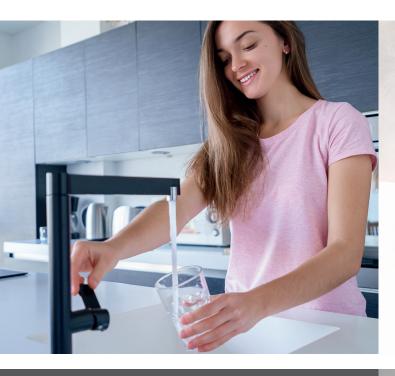
For the safety and longevity of your installation.



## **QUALITY IS TRUMPS**

# TRUST IS GOOD,

### CONTROL BETTER.



### 1. When selecting our suppliers and raw materials

- Compliance with international norms and standards
- Material testing of every delivery in our own laboratory
- External monitoring by independent institutes
- Own quality requirements beyond the standard
- Sustainability and corporate ethics

#### 2. During the production

- Online monitoring of all production parameters
- Continuous sampling and testing
- Automatic measurement and monitoring of all pipe parameters and process data

#### **Quality management system according to DIN ISO**

- Quality management system: DIN ISO 9001:2015
- Energy management system: DIN ISO 50001:2018

### 3. Cross-linking

- Novel test method using a rheometer; developed in cooperation with the University of Erlangen
- Environmentally friendly without xylene
- Efficient (result within only 10 minutes)

### 4. After the manufacturing

• Creep tests (simulation of ageing under extreme conditions)

ZERTIFIKAT

- Thermal shock test (tightness of the connection under extreme conditions)
- Organoleptics (migration, odour and taste)

### **ADVANTAGE**

weight polyethylenes.

### **BENEFIT**

- Production Made in Germany
   Production with modern extrusion lines optimised for the production of high molecular
- Crosslinked pipe materials Constant monitoring of the cross-linking with state-of-the-art methods for particularly durable and hygienic pipelines.
- Lead-free fitting materials
   Fittings made of lead-free and corrosion-resistant materials (Cuphin, PPSU, stainless steel).

- High-quality and certified materials form the basis for hygienic and durable drinking water and heating installations with IVT products.
- Our own demands on the quality and dimensional accuracy of our products exceed the values required by the relevant standards.
   For your + in quality.
- Our product quality is monitored regularly, both internally and by independent testing institutes and laboratories. Quality you can trust.

- Through our direct sales, we are in direct exchange with the processors of our products. Improvements and new product ideas thus flow directly into our processes and systems.
- Due to the cross-linking, our PE-X pipes withstand extreme loads and are durable for at least 50 years if used properly. For your safety and a particularly long durability of your installation.