

THIN-BED HEATING SYSTEM

System overview



ONE MANUFACTURER! ONE SYSTEM!







The way to the right thin-bed heating system:

A comparison is worth it
System: thin-bed heating system in compoundpage 4
System: knobbed board with 11mm insulation
System: velcro fleece (system on separating layer)
System: velcro fleece on insulation page 7
System: velcro PE-sheet 6mmpage 8
System: tacker foil on insulationpage 9
Thin-bed heating system at a glance
Thin-bed heating system – accessories page 11
Consumption calculator CERAfix® 222 system flow mortar/key data
What happens after screed installation?page 13
Why thin flow screed CERAfix® 222? page 13
What should i pay attention to while laying the floor covering?page 13
CERAfix® decoupling system
CERAfix® system componentspage 15



A comparison is worth it!

Underfloor heating systems are almost standard nowadays. Cosy and constistent warmth throughout the whole room. A few questions about this should be asked:

- What are the advantages and disadvantages of different systems?
- Are conventional superstructures still up to date at all, especially now with constantly rising energy prices and refurbishment costs?
- How do dif erent systems af ect construction time?

Conventional underfloor heating according to DIN 18560-2

- Pipe coverage mostly ≥ 45 mm, a lot of mass that has to be heated up
- Thus, inertia of the entire heating system e.g. no night setback possible
- Long drying periods until permissible residual moisture values are reached (cement screed ≤ 2,0 % CM, gypsum-bonded screeds ≤ 0,3 % CM), usually
 4-6 weeks
- Large installation heights
- Large **amounts of material**, that need to be moved \rightarrow topic **freight costs**

Thin-bed heating systems from IVT / Würth



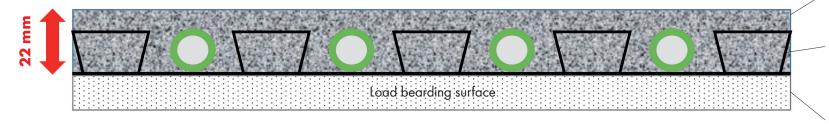


- Pipe cover depending on system from 10-15 mm → very short heating times
- Thereby high flexibility of the entire heating system e.g. energy saving because of night lowering
- Short drying periods! By following the heating protocol, ready for occupancy after only 10-11 days. Permissible residual moisture value for vaportight coverings ≤ 1.3 % CM -≤ 1.3 % CM → Construction time reduced by weeks! Heating is already during casting!
- Low installation heights e.g. on separating layer from 24 mm possible
- Lean logistics → topic **freight costs**
- Mainly tool-free installation
- One manufacturer! One System! From the raw floor to the finished laid title flooring (installation of other surface coverings also possible)



System: Thin-bed heating system in compound

Installation height: 22 mm



CERAfix® 222 system flow mortar Pipe overlap min. 10 mm

PRINETO Thin-bed underfloor heating system

with system heating pipe Ø 12 mm

Compound system:

The solid ground must be sufficiently loadbearing and always primed according to its properties

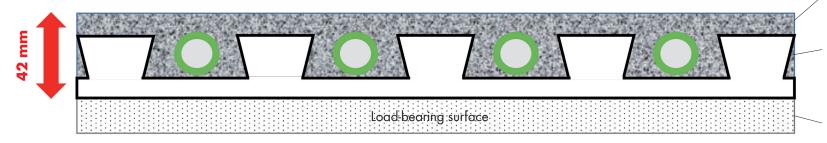
- low installation height of only 22 mm
- low weight per unit area about 42 kg/m²
- therefore suitable for almost all renovation projects
- very short reaction time





System: Knobbed board with 11 mm insulation

Installation height: 42 mm



CERAfix® 222 system flow mortar

Pipe overlap min. 10 mm

PRINETO knobbed board

with 11 mm under insulation system heating-pipe Ø 14, 16 oder 17 mm

The substrate must be even and sufficiently load-bearing

- low installation height of only 22 mm
- low weight per unit area of $\leq 50 \text{ kg/m}^2$
- very short reaction time
- including 11 mm insulation
- for new construction and renovation projects

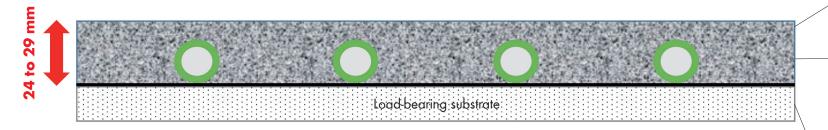




System: Velcro system (separating layer)

Installation height: 24 to 29 mm, depending of Ø heating pipe

The universal heating system on a separating layer (PRINETO velcro system)



CERAfix® 222 system flow mortar

Pipe overlap min. 10 mm

PRINETO velcro system (self-adhesive) system heating pipe Ø 12/14/16 and 17 mm possible.

System on separating layer:

The substrate must be dry and dust-free and primed if necessary.

The substrate must be sufficiently load-bearing and may require priming.

- low installation height of only 24 mm
- low weight per unit area of $\leq 45 \text{ kg/m}^2$ (12 mm heating pipe)
- fast, economical and tool-free installation
- therefore suitable for almost all renovation projects
- very short reaction time

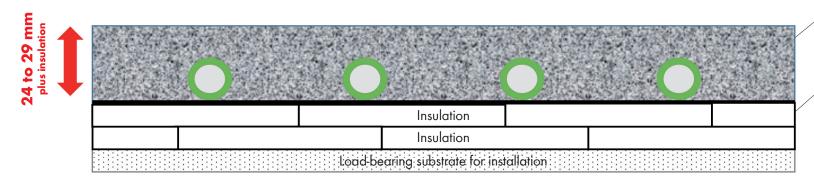




System: Velcro system on insulation*

Installation height: 24 to 29 mm, depending on the diameter of the heating pipe and the insulation*

The universal heating system on insulation*



CERAfix[®] 222 system flow mortar pipe overlap min. 10 mm

PRINETO velcro system

System heating pipe \varnothing 12/14/16 and 17 mm possible.

Velcro fleece is simply glued onto the top insulation layer* (self-adhesive).

- low installation height from 24 mm plus sub-insulation*
- low weight per unit area from $\leq 50 \text{ kg/m}^2$ (12 mm heating pipe)
- fast, economical and tool-free installation
- very short reaction time
- for new construction and renovation projects

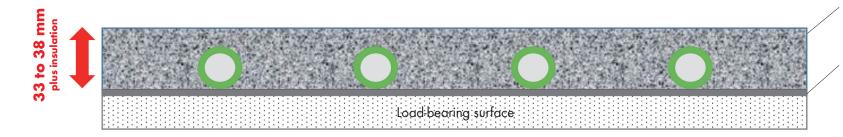


^{*} Regirements for the insulation: Compressive stress ≥ 150 kPa



System: 6 mm self-adhesive velcro PE sheeting

Installation height: 33 to 38 mm, depending on Ø heating pipe incl. insulation*



CERAfix® 222 system flow mortar pipe cover min. 15 mm

PRINETO Velcro PE-membrane 6 mm

System heating pipe \varnothing 12/14/16 and 17 mm possible.

Velcro PE membrane is glued (self-adhesive) to the dust-free (if necessary primed) substrate*

- low installation height from 33 mm
- low weight per unit area from $\leq 51 \text{ kg/m}^2$ (12 mm heating pipe)
- fast, economical and tool-free installation
- very short reaction time
- impact sound reduction up to 21 dB
- perfectly suitable for renovating existing buildings







System: tacker foil on insulation * minimum thickness insulation 20 mm Installation height: 26 to 29 mm, depending on Ø of heating pipe plus insulation

insulation

Lead-bearing surface

CERAfix® 222 system flow mortar

Pipe overlap min. 10 mm

PRINETO tacker foil

System heating pipe \varnothing 14, 16 and 17 mm possible.

Tacker foil is simply glued on the top insulation layer * (self-adhesive).

- low installation height from 26 mm plus insulation*
- low weight ≤ 46 kg/m² (14 mm heating pipe)
- fast and economical installation
- very short reaction time
- for new construction and renovation projects

^{*} Requirement for the insulation: Compressive stress ≥ 150 kPa



Overview thin-bed heating systems



Thanks to sophisticated technique, the PRINETO thinbed underfloor heating system with its self-adhesive knobbed foil and the ultra-flexible 12 x 2 mm heating pipe, is a quick and easy installation possible.

Benefits PRINETO thin-bed system:

 extremely flat floor structure (total height 22 mm to top edge of screed)

Product:

Knobbed foil 12,

Art.-No. 878 386 229

ECO-FLEX surface heating pipe 12,

Art.-No. 878 311 322



When installing underfloor heating with the PRINETO knobbed board with insulation thickness 11 mm, you have the choice between PRINETO surface heating pipes with dimensions of 14, 16 and 17 mm.

Benefits PRINETO knobbed board system:

- the knobbed board is insulation, covering foil and pipe fastening in one – only one step of work
- fast and easy pipe mounting
- · low installation height

Product:

Knobbed board 14-17 EPS 11,

Art.-No. 878 386 085

ECO-FLEX surface heating pipe 14,

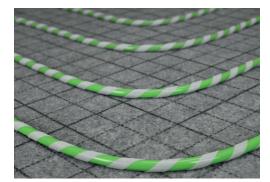
Art.-No. 878 311 332

Surface heating pipe Stabil 16 x 2,

Art.-No. 878 311 442

ECO-FLEX surface heating pipe 17,

Art.-No. 878 311 352



The velcro heating pipe belonging to the PRINETO velcro system is spirally wrapped with a velcro tape so that it can be laid on the specially laminated PRINETO velcro fleece.

Benefits PRINETO Velcro system:

- fast, easy and tool-free installation
- up to 30% shorter installation time
- ideal for angled rooms
- Impact noise reduction up to 21 db (with 878 386 298)

Product:

Velcro fleece, self-adhesive,

Art.-No. 878 386 297

Velcro PE sheet 6 mm, self-adhesive,

Art.-No. 878 386 298

Velcro ECO-FLEX surface heating pipe 12,

Art.-No. 878 311 520

Velcro ECO-FLEX surface heating pipe 14,

Art.-No. 878 311 531

Velcro surface heating pipe Stabil 16x2,

Art.-No. 878 311 542

Velcro ECO-FLEX surface heating pipe 17,

Art.-No. 878 311 551



Because of the adhesive layer on the back, the PRINETO tacker foil is easily and securely applied to the insulation and protects it from penetration of screed water. The robust foil also ensures a firm hold of the tacking needles on the insulation.

Benefits PRINETO Tacker system:

- ideal for complicated and small floor plans
- laying distance and piping free selectable
- separation of installer / screed layer possible

Product:

Tacker foil, self-adhesive,

Art.-No. 878 386 041

Tacker needle with double hook

Art.-No. 878 386 238

ECO-FLEX surface heating pipe 12,

Art.-No. 878 311 322

ECO-FLEX surface heating pipe 14,

Art.-No. 878 311 332

Surface heating pipe Stabil 16x2,

Art.-No. 878 311 442

ECO-FLEX surface heating pipe 17,

Art.-No. 878 311 351



Thin-bed heating systems - accessories (for more products please visit: https://shop.ivt-group.com)



PRINETO Distributor

3-fold to 16-fold incl. flow meter with memory function

Art.-No. 878 386 116 f.



PRINETO Distributor cabinet

Flush mounted 80 or 110 mm or surface installation 126 mm

Art.-No. 878 386 022 f. (flush mounted 110 mm) Art.-No. 878 386 030 f. (surface installation) Art.-No. 878 386 322 f.

(flush mounted 80 mm)



PRINETO RTL regulation box

with external thermostatic valve

Art.-No. 878 390 020



PRINETO RTL regulation box

for electrical actuator (picture below)

Art.-No. 878 390 021



PRINETO Border insulating

strip or edge insulating strip, selfadhesive

Art.-No. 878 386 046, ...039, ...050, ...232



PRINETO actuator, switched currentless, 230 V

Art.-No. 878 386 018

PRINETO actuator, with knurled nut and manual opening (picture below)

Art.-No. 878 386 020



PRINETO auto balancing actuator EGO

Art.-No. 878 386 318



PRINETO Raised room temperature controller

optional for heating / cooling

Art.-No. 878 386 096, ...151

PRINETO Raised room temperature controller digital (picture below)

Art.-No. 878 386 097, ...100



PRINETO Terminal strip 230 V

Art.-No. 878 386 094



PRINETO Thermostat set UFH

compact Wilo Para

Art.-No. 878 386 240

PRINETO Thermostat set UFH Wilo Para

Art.-No. 878 386 246



Consumption calculator CERAfix® 222 and technical key data of the individual systems

System	Consumption CERAfix® 222 in kg/ m² with minimum pipe covering	Additional consumption CERAfix® 222 in kg/m² with more overlap 5 mm	^{.2} maximum load in kN/m² with minimum overlap	^{.2} point loads	² maximum load in kN/m² with 5 mm more overlap	² targeted loads
PRINETO thin-bed heating system in compound pipe Ø 12 mm	approx. 42	арргох. 9,5	3,0	1,5	5,0	2,0
PRINETO knobbed board with insulation 11 mm pipe Ø 14/16/17 mm	арргох. 45	approx. 9,5	2,0	1,0	3,0	1,5
PRINETO velcro system (separating layer) pipe Ø 12/14/16/17 mm	approx. 42/46/49/51	арргох. 9,5	3,0	1,5	5,0	2,0
PRINETO velcro PE sheet 6 mm pipe Ø 12/14/16/17 mm	approx. 52/56/59/61	арргох. 9,5	2,0	1,0	3,0	1,5
PRINETO velcro system on insulation*1 pipe Ø 12/14/16/17 mm	approx. 42/46/49/51	арргох. 9,5	2,0	1,0	3,0	1,5
PRINETO tacker system on insulation*1 pipe Ø 14/16/17 mm	approx. 46/49/51	approx. 9,5	2,0	1,0	3,0	1,5

Thin flow screed CERAfix® 222 - technical documentation and heating protocol can be found on **www.eshop.wuerth.de**



What happens after screed installation?

To ensure the fastest possible construction progress, the flow temperature is set up to 20-25 °C before casting. Dry heating already begins with screed installation. The floor areas are usually ready to be walked on the next day. For further advice for dry/ready-to-use heating, please have a look to the form "heating protocol". If this heating protocol is followed, the top layer can usually be laid after 10-11 days.

Max. permissible residual moisture values:

- vapor-proof coverings maximum 1,3% CM
- vapor-permeable coverings maximum 1,8% CM

What should i pay attention to while laying the top layer?

When the heating screed has reached its readiness for covering or the heating protocoll is completed, the surfacing work can begin. In principle, a decoupling layer, for example decoupling fleece CERAfix® 205, should be installed for thin-bed systems and permanently bonded surface coverings.

To take full advantage of our thin-bed heating systems, please use only products of the PRINETO and CERAfix® product lines!

Why thin floating screed CERAfix® 222?

- Special binder cement sulfate: all advantages of a cementitious mass, but without its disadvantages, e.g. cupping or strong deformations
- high strength and almost self-leveling
- Cement-sulfate thin screed CA/CT-C30-F8 according to DIN 18560
- No formation of sinter layers if the recommended water quantities are observed, i.e. no grinding necessary!
- Almost joint-free surfaces
- Very early possibility for floor covering
- Heating up already during screed installation
- Best properties in combination with thin-bed heating systems
- Also ideally suited as a thin screed in renovation projects



System floating screed CA-CT C 30 F 8 CERAfix® 222 - 25 kg

- for thin-bed heating systems
- for pipe overlap from 10 mm
- very early possibility for floor covering Art.-No. 5875 300 222



CERAfix® decoupling system for thin-bed heating systems



Decoupling fleece

CERAfix® 205 - 25 m²

- thickness only 0,8 mm
- for all living areas Art.-No. 5875 100 205



Impact sound and decoupling board

CERAfix® 206 - 4, 9 and 15 mm

• for all living areas Art.-No. 5875 101/102/103 206



Sealing- and decoupling sheet

CERAfix® 205 - 30 m²

- fulfills W 2 I and W 3 I
- for highest demans in indoor areas Art.-No. 5875 100 305

The CERAfix® decoupling systems for living areas can be combined with all CERAfix® glues.

System tile glue for surface heating:

• Flex glue CERAfix® 402 2 C2 TE	Art. No. 5875 200 402
• Flex mortar CERAfix® 403 2 XL C2 TE S1	Art. No. 5875 200 403
 Quick glue CERAfix® 402 2 XL C2 FT S1 	Art. No. 5875 200 404
 Natural stone glue 412 2 C2 TE 	Art. No. 5875 200 412

System tile glue for surface heating and CERAfix® sealing systems:

 Flex glue CERAfix® 402 PLUS C2 TE 	Art. No. 5875 100 402
• Light flex mortar CERAfix® 403 PLUS XL C2 TE	Art. No. 5875 100 403
• Flex mortar CERAfix® 403 PLUS XL C2 TE S1	Art. No. 5875 100 404
• Natural stone quick glue CERAfix® 412 PLUS C2 F	T Art. No. 5875 100 412

For CERAfix® sealing systems, please use only tested adhesives/mortars of the CERAfix® PLUS line!



More CERAfix® system components

CERAfix® primers



Tile dispersion primer

CERAfix® 101 10/25 I

- for absorbent surfaces
- ready for use Art.-No. 5875 100/101 205



1-K special primer

CERAfix® CERAfix 104 1/5 |

- for non-absorbent surfaces
- fast drying Art.-No. 5875 200/210 104



2-K special primer

CERAfix® CERAfix 103 - 3/10 kg

- for all critical surfaces
- sprinkle with quartz sand in excess

Art.-No. 5875 100/110 103

CERAfix® quarz sand 0,4 1,2 mm Art.-No. 5875 500 540

CERAfix® sealing systems



Liquid foil

CERAfix® 101 - 12/20 kg

- for moderately loaded areas
- W1-I

Art.-No. 5875 100/101 302



1-K sealing slurry

CERAfix® 300 - 15 kg

- for highly loaded areas
- W2-I

Art.-No. 5875 100 300



2-K sealing slurry

CERAfix® 301 - 21 kg

- for highly loaded areas
- W2-I/W3-I

Art.-No. 5875 100 301



Moulded parts / Sealing tape

CERAfix® 306 - inside corner

CERAfix® 307 - outside corner

CERAfix® 309 - wall collar

CERAfix® 316 - sealing tape

Art.-No. 5875 100 . . .

CERAfix® permanently elastic sealant



Grout 2-25 mm

CERAfix® 505 - 5/15 kg

- for highest demands
- fibre reinforced
- CG2 WA

Art.-No. 5875 ... 505



Grout 1-10 mm

CERAfix® 106 - 5/15 kg

- 1-10 mm
- CG2 WA

Art.-No. 5875 ... 506



Acetate silicone wet cell 310 ml

- Acid crosslinking (acetate)
- in 15 colors

Art.-No. 0892 560 . . .



Natural stone sealant 4 in 1 310ml

- Oxime crosslinking (acetate)
- in 10 colors

Art.-No. 0893 351 . . .





THIN-BED HEATING SYSTEM

System overview

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E-Shop







CERAfix 222







CERAfix brochure

CERAfix overview

IVT online shop

IVT assembly heights

IVT thin-bed systems